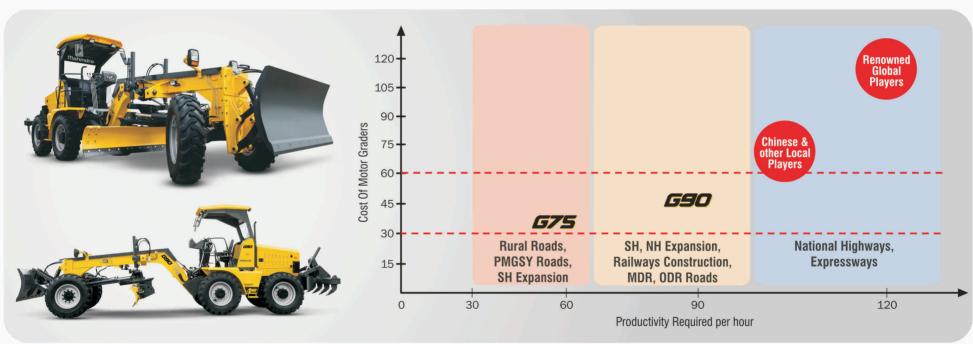


Need for G90

Underutilization of Motor Graders

Equipment	Avg. Daily Working (Hrs./day)
Backhoe Loader	8 - 10 Hrs.
Excavator	8 - 12 Hrs.
Motor Graders	4 - 6 Hrs.

- Most motor graders in the developing countries are used 4-6 Hours per day
- There is a prominent underutilization of the motor graders in the developing countries because:
- The motor graders are not purpose designed specifically for these market
- The supporting conditions like material availability at site, etc. are also not optimal



G90 Application Suitability

Applications	National Highway, Expressways	SH, NH Expansion, MDR, ODR roads	Railways Construction
No. of 10 tyre Tippers/Day* Material	>100	70 - 80	Upto 100
Conventional Grader Suitability	\odot	$\overline{\mathbf{c}}$	$\overline{\mathbf{o}}$
G90 Suitability	\odot	\odot	\odot
G90 Recommendation	Secondary	Best Suited	Best Suited

- Around 94% projects in India are of small and medium roads
- Many of these roads will be upgraded to SH and NHs in the coming years
- G90 is an optimal solution for many such intermediary applications

G90 - The Optimal Solution



3m (10 ft) blade which can be reduced to 2.6m (8.5 ft)



X 7 10 Tyre Tipper Material spread and graded per hour



Blade rotation 50 Deg. Blade Tilt: 25.6 Deg./54*Deg. Blade Side Shift: 1.1m Blade Pitch Angle: Forward: 40 Deg. Backwards: 5 Deg.



Powerful DOZER and 5-Tyne ripper



Powerful 91 HP DiTEC Engine



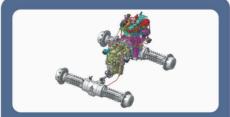
Mechanical 4WD with diff. lock

- Ideal for contractors who are renting big graders
- Optimal product for contractors having medium & big projects

Simple Rugged Design



Advanced active hydraulics center pin dampening for precise finish in lesser passes



Simple power-shuttle transmission and mechanical 4WD axles



50 Degree blade rotation with hydraulic cylinder mechanism

- Maintenance free hydraulics design with 80% routing through steel tubes
- Easy to transport either by road or by truck.

Key Specifications

Mahindra DiTEC BSIII Engine

- 91 HP Power @ 2200 rpm
- Max. Speed: 36.5kmph
- Fuel Efficiency: 8 to 9 lt/hr*
- Productivity: 90 cum/hr*

Operator Comfort

- Spacious canopy
- Lockable storage
- Mobile charging
- Ergonomic Controls

Vehicle Weight

- GVW: 8350 kgs
- FAW: 2800 kgs
- RAW: 5500 kgs

Carraro Power Shuttle Transmission

- 4WD Transmission (4 speed)
- Steering mounted F/R switch
- Torque Converter Type Clutch

Precision Hydraulics

- 2 X 26 cc tandem gear pump
- 54 lpm, 200 bar pressure
- 10 micron return line filter
- Load holding check valve

Wheels

- All 6 wheels of equal size
- Tyres: 13 X 24 12 PR
- G2 Grader Duty Tyres

Moldboard Dimensions (mm)

- 3000 + (2 X 200 mm Reduction)
 (W) X 516 (H) X 16 (T)
- Max. Blade Cutting Angle: 25.6°
- Max. Blade Rotation Angle: 50°
- Blade Side Shift: 1.1 mm
- Cutting Edge: 16 mm (T), 4 Parts
- Material: High Strength Steel

Major Dimensions

- Turning Radius: 10 meter
- Overall Length: 8.578 meter
- Overall Height: 3.40 meter

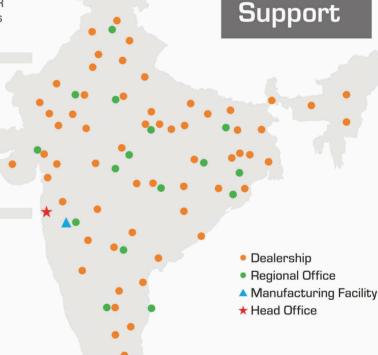
Optional Fitments

- 5 tyne Ripper
- Safe start kit

Refill Capacities

- Hydraulic Tank: 50 Liters @ 2000 hr
- Fuel Tank: 85 Liters
- Engine Coolant: 17 Liters @ 1000 hr
- Engine Oil: 13.5 Liters @ 500 hr
- Transmission: 16 Liters @ 1000 hr
- Middle Axle / Rear Axle (Differential): 14.5 Liters @ 1500 hr
- $\,\blacksquare\,$ Middle Axle / Rear Axle (Final Drive): 1.5 Liters (on each side) @ 1500 hr

Note: *Depending on site condition and operator skill













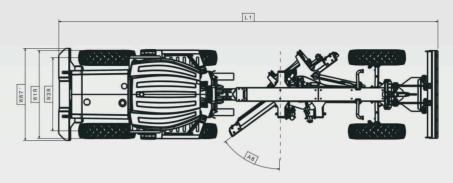
Sales and

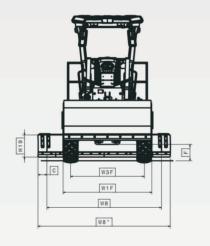
Service

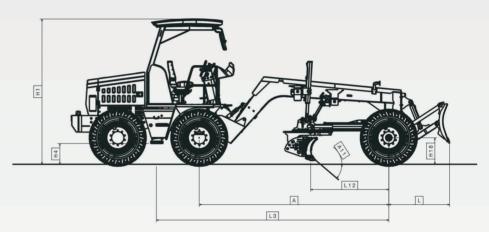
RIPPER ATTACHMENT

ROADMASTER G90











Technical Specifications

Engine	
Model	Mahindra DiTec 4915 IA BSIII CEV
Form of air aspiration	Turbocharged
No of cylinders	4
Bore	96 mm.
Stroke	122 mm.
Displacement	3532x
High idle rpm	2400+/- 50 rpm
Low ideal rpm	850+/- 50 rpm
Cooling system	Water cooled
Type of fuel	Diesel
Gross horse power	66.9 kW (91 HP) @ 2200 ± 50 rpm
Peak gross torque	345 Nm @ 1400 - 1600 rpm
Electrical system voltage	12 V

Operating Specificati	on		
Gross vehicle weight		8350±167	kg.
FAW		2800±56 k	g.
RAW		5500±110	kg.
Speed @ gear (kmph)		Forward	Reverse
1s	st	4.5 to 6.0	5.5 to 7
2r	nd	7.5 to 9.0	9.0 to 10.5
3r	d	16.5 to 18.	5
4t	h	33.0 to 36.	5
Turning redius outside tyre	es	10 m	
Steering angle inner wheel	l	45°	
Steering angle outer whee	ł.	32°	

Moldboard (in mm)

Base length of M
Thickness of Moldboard

Blade neight	H19	516+/-3
Cutting Edge (blade)	(in mm)	
Length of cutting edge w/o side extension [optional]	W8	2600+/-15 (3 Piece cutting edge) (1100 + 1100 + 400)
Standard length of cutting edge	W8"	3000+/-15 (4 Piece cutting edge) (1100+1100+400+400)
Width of Cutting Edge		152+/-2
Thickness of Cutting Edge		16+/-0.5

End Bit		
Width (mm)	С	200+/-1
Thickness (mm)		16+/-0.5
Blade pull force (kN)		27
Blade down force (kN)		27

Diddo down for bo (mr)		
Dimensions (in mm)		
Distance-between middle & rear axle	L9	1850
Distance-between front & middle axle	А	4300
Wheel base	L3	5225
Distance - Front axle to moldboard - Blade base	L12	1691
Transport length	L1	8578
Ground clearance below front axle beam	H18	528
Minimum ground clearance	H4	467
Max vehicle height	H1	3290
Track width - Front	W3F	1674
Track width - Rear	W3R	1654
Width-Outside front tires	W1F	2021
Width-Outside rear tires	W1R	2001
Width - Transport (Over rear counter weight)	WW7'	2080

Blade Range		
Circle rotation angle	A8	50°+/-1.5° from transverse of vehicle
Circle drive		ulic cylinders with no echanical stoppers
Blade side shift (LH/RH)		513+/-2.6 mm
Blade tilt angle/Bank cut angle (LH/RH) at ground level measured on drawbar		(25.6°/20°)+/-2
Blade pitch angle at ground line	A11	Forward 40°+/-2 Backward 5°+/-2
Blade lift at normal blade pitch angle		395+/-25*
Max Blade cut depth below ground at nominal blade angle		300+/-25*
Attachment oscillation angle		Upward 10°+/-2 Downward 15°+/-2

Note: Technical specifications, features are subject to change without prior notice. Images used are for representative purposes only. Accessories shown may not be a part of the standard product. Actual colors may vary E &O.E. All dimensions are variable within +/-5% For details on the warranty, please contact your dealer.

Transmission	
Model Name	Carraro 4WD Transmission
Gear Ratios	Forward / Reverse
1st	5.603 / 4.643
2nd	3.481 / 2.884
3rd	1.585 / 1.313
4th	0.793 / 0.657
Torque converter ratio	2.64

Front Axle	
Туре	Non Driven, Steerable, Central Pivoted
Looding Consoity (TON)	0

Middle Axle	
Туре	Driven, Non-Steerable, Rigid
Reduction ratio, Differential	2.75
Reduction wheel end	6.932
Total reduction ratio	19.04

Rear Axle	
Туре	Driven, Non-Steerable, Central Pivoted ±5° Oscillation angle
Reduction ratio, Differer	ntial 2.75
Reduction wheel end	6.932
Total reduction ratio	19.04

Tyres & Wheels		
Tyre Spec	13 X 24 - 12 PR	
SLR	600+/-10	
DLR	603+/-10	
Wheel Rim size	9 X 24	

Front / Middle / Rear	44±2 psi
Brakes	
Committee baseline baseline	From the second budget for the second

Tyre Pressure

Service brake type	Foot operated hydraulically actuated oil immersed disc in middle axle
Parking brake type	Hand operated, mechanically actuated oil immersed disc in middle axle

Steering		
Туре	Power Steering	
Steering valve	Load sensing with priority valve 200 cc	
Other feature	Emergency steering in case of pump failure	

Electrical	
System voltage	12 V
Battery rating	12 V, 100 AH
Alternator type	12 V, 90 Amp

Hydraulics	
System	Open centre
Pump type	Fixed displacement Tandem Gear Pump, 26 cc + 26 cc
Max pump flow rate	54 Liters @ 2200 rpm
Max working pressure	200+/-5 bar
Refill qty	50 liters
System capacity	60 liters
Other feature	Load holding with pressure relief valves for lift and sensing cylinder

Service Capacities		
Hydraulic tank	50 Liters @ 2000 hrs	
Fuel tank	85 Liters	
Engine coolant	17 Liters @ 1000 hrs	
Engine oil	13.5 Liters @ 500 hrs	
Transmission	16 Liters @ 1000 hrs	
Middle Axle or Rear Axle (Differential)	14.5 Liters @ 1500 hrs for each axle	
Middle Axle or Rear Axle (Final Drive)	1.5 Liters (on each side) @ 1500 hrs	

Dozer Dimensions (in mm)		
Dozer Difficusions (iii mini)		
Dozer Height Above Ground	585	
Dozer Blade Height	769	
Dozer Blade Width	1980	
Dozer length from Front L Tyres in transport condition	1500	

Optional Fitment

Ripper Dimensions (in mm)		
Ripper Height Above B Ground	561	
Ripper Digging Depth	240	
Number of Ripper Shank Module	5	
Ripper Length from Tyre in transport condition	1730	

Mahindra Construction Equipment

3000+/-15

16+/-0.5

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